

Sl. No.	Details of Items*	Quantity
01	<p>High silica moulding sand (Foundry grade)</p> <p>Specification:</p> <ul style="list-style-type: none"> <li>a. Washed natural silica sand and graded.</li> <li>b. Allahabad sand is preferred.</li> <li>c. Moisture content 2% max. acceptable.</li> <li>d. Silica content: 95-96% minimum.</li> <li>e. Grain fineness no. 50-60 AFS.</li> <li>f. Average grain size: 220-250 microns.</li> <li>g. Clay content: 0.5% max.</li> <li>h. Grain shape: Rounded with medium to high sphericity.</li> <li>i. The sand should be free from foreign particles, dust etc.</li> <li>j. Sand should be packed in bag, loose sand is not acceptable.</li> </ul> <p>NB: Rate should be mention per ton only.</p>	25 Ton max.